

Work Order ID 48671 *2*

July 2, 2009 3:00:35 PM



*spent 4x 54*

Item ID: D205-523-013

Accept



Setup Start



Revision ID: A

Item Name: Heli Rappel, 500lb

Stop



Start Date: 07/02/2009 Start Qty: *8.00*



Cust Item ID:

Required Date: 07/17/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI9301

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file & type labels as per PPP D205-523-013, CHG 002

*801/4/22*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*109/7/22 (4)*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*=> 802/4/22*

*(x4) 6*

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Start Date: 07/02/2009 Start Qty: 8.00



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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Package as per PPP D205-523-013  
Stock Location: D

Identify and

*09/17/22 (4)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*09/07/22 J*

*mt 09-07-22*

**Picklist Print**

July 2, 2009 3:00:34 PM

Work Order ID: 48671

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb

Comments:

Start Date: 07/02/2009

Required Date: 07/17/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5-14A



Bolt

Purchased

No

120

Each

79.0000

32.0000



9/7/7

SA

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

79

104547

2

106166

8

109282

19

111605

50

120

Each

1,603.000

64.0000

11x  
21109282  
111605

31x

9/7/7

SW

(40)

AN960JD516



Washer

Purchased

No

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

1603

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

296

112082

1000

111279



# Picklist Print

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Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb


Comments:

Start Date: 07/02/2009

Required Date: 07/17/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D205-523-043RevN/A  Slide Bar Assembly	H	Manufactured	No			120	Each	1.0000	8.0000			

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

FG

44841

120

1  
Each

11.0000

8.0000

B50007 4X PC9/1/22

9/7/12 sel

D2224RevE



Rappel Anchor

Manufactured No

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

17347

40891

41052

120

11  
0  
2  
9  
Each

11.0000

16.0000

41052 (9x)

9/7/12

B50015 (9x)

D2229RevB



Doubler

Manufactured No

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

33989

11

11

1533989 (7x)

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Shop Packet Print

Page 2

# Picklist Print

July 2, 2009 3:00:34 PM

Work Order ID: 48671

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb

Comments:



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Start Date: 07/02/2009

Start Qty: 8.00

Required Date: 07/17/2009

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5 Nut		Purchased	No			120	Each	791.0000	32.0000			



9/7/17

8x DSP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

791

110382

10

111127

281

111636

500

111127

July 2, 2009 3:00:34 PM

Shop Packet Print

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## 25.4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

## 25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

REFERENCE ONLY

48671

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